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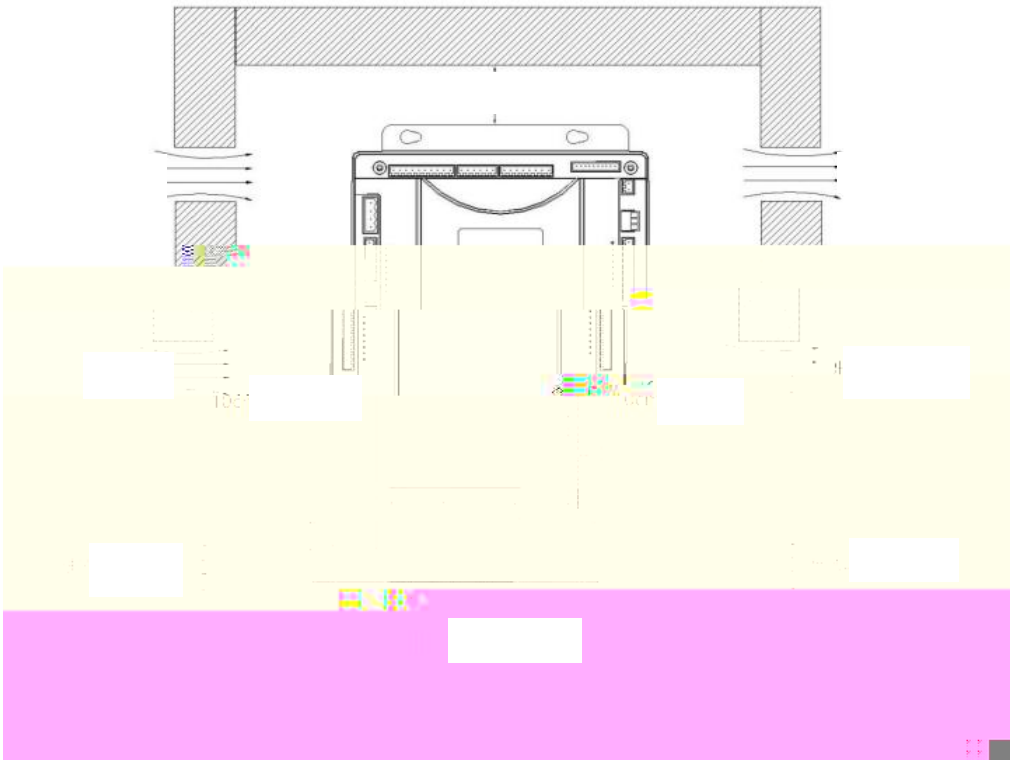
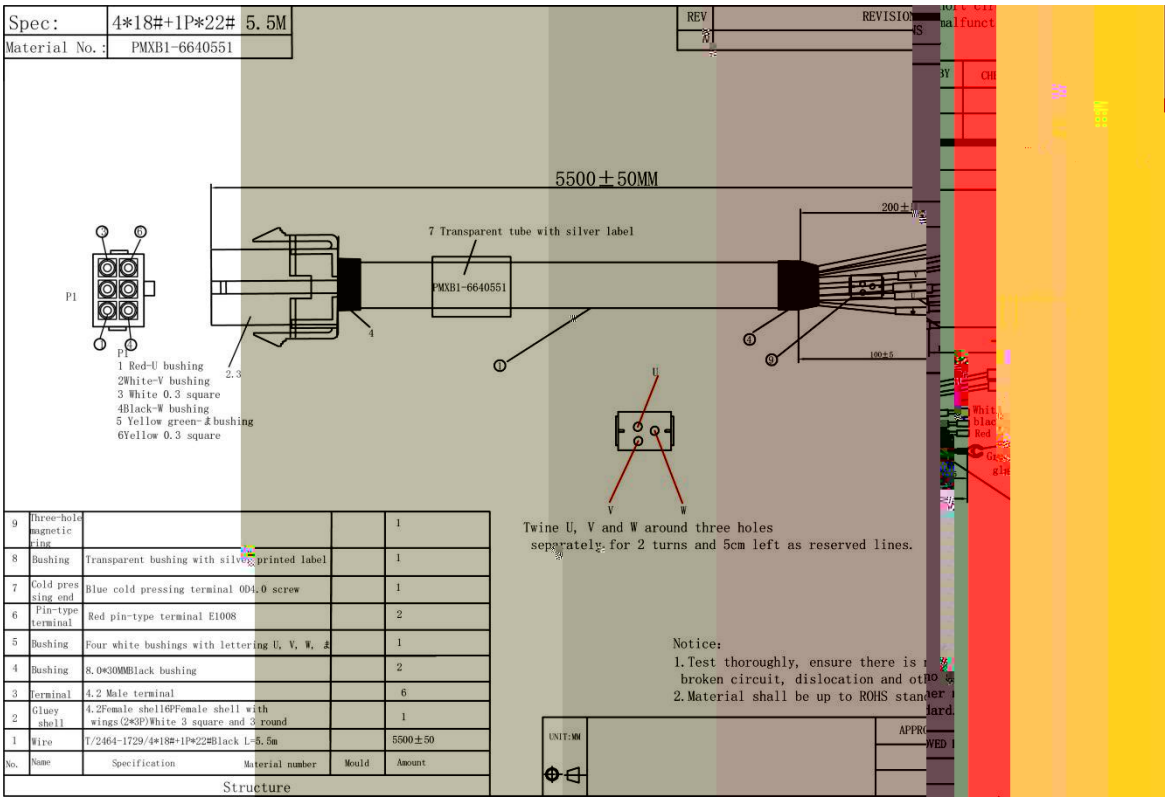
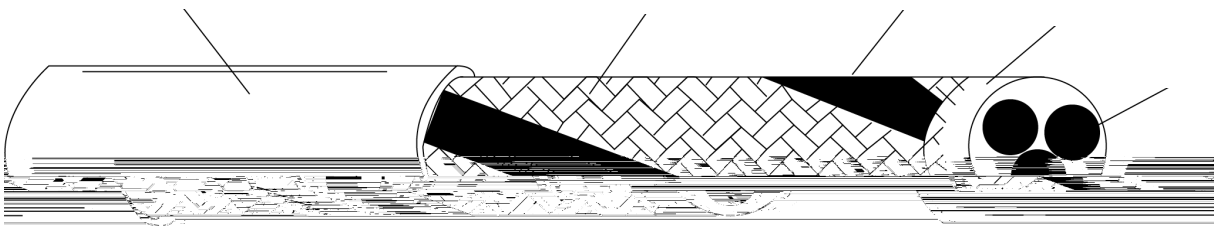
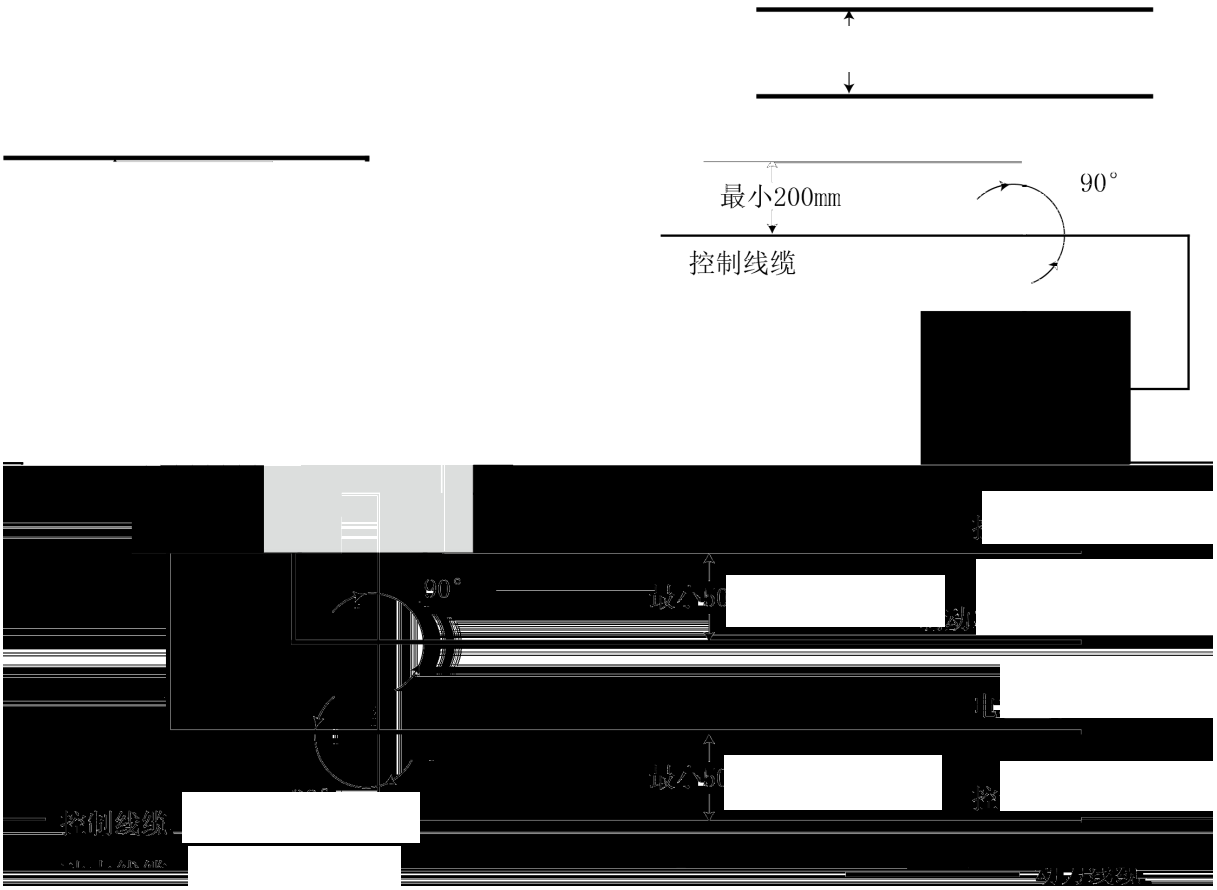
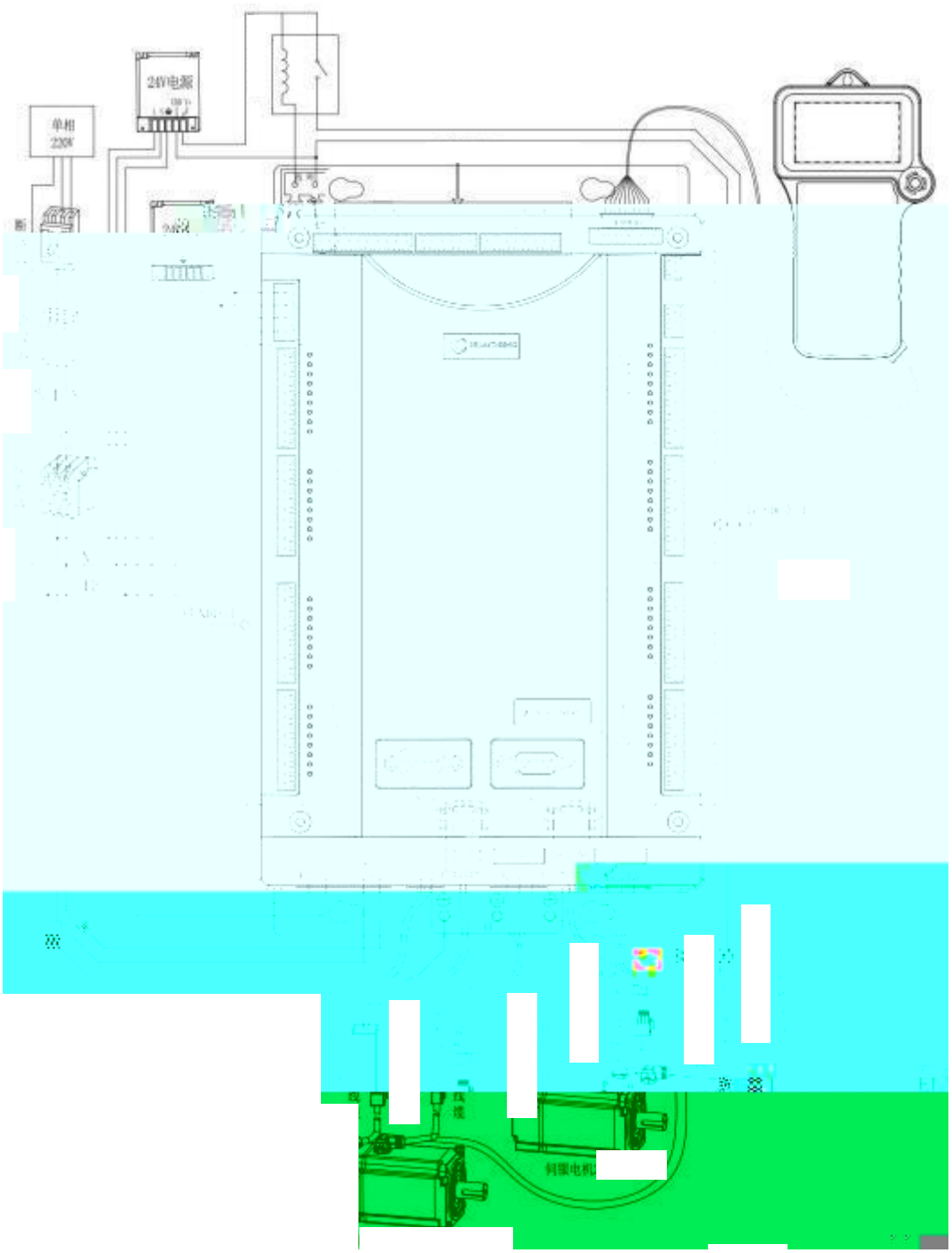


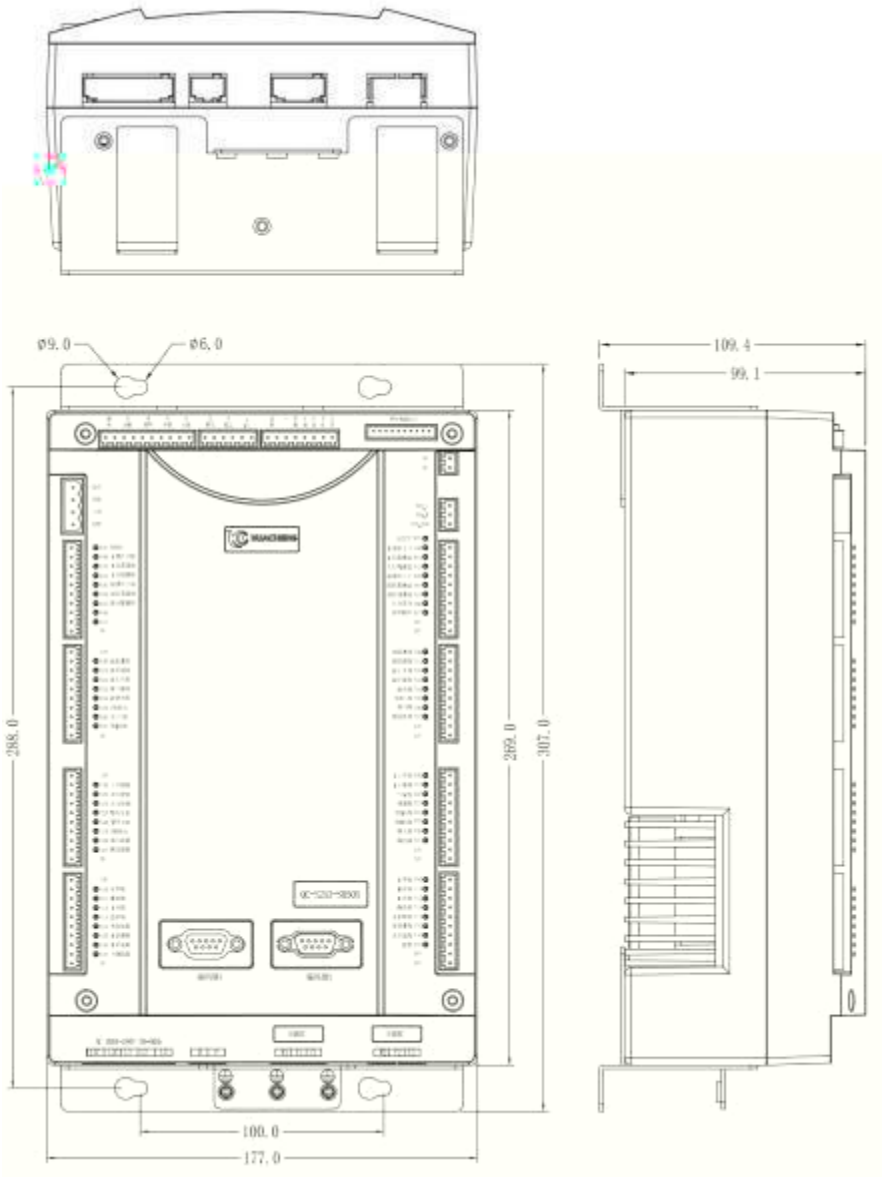


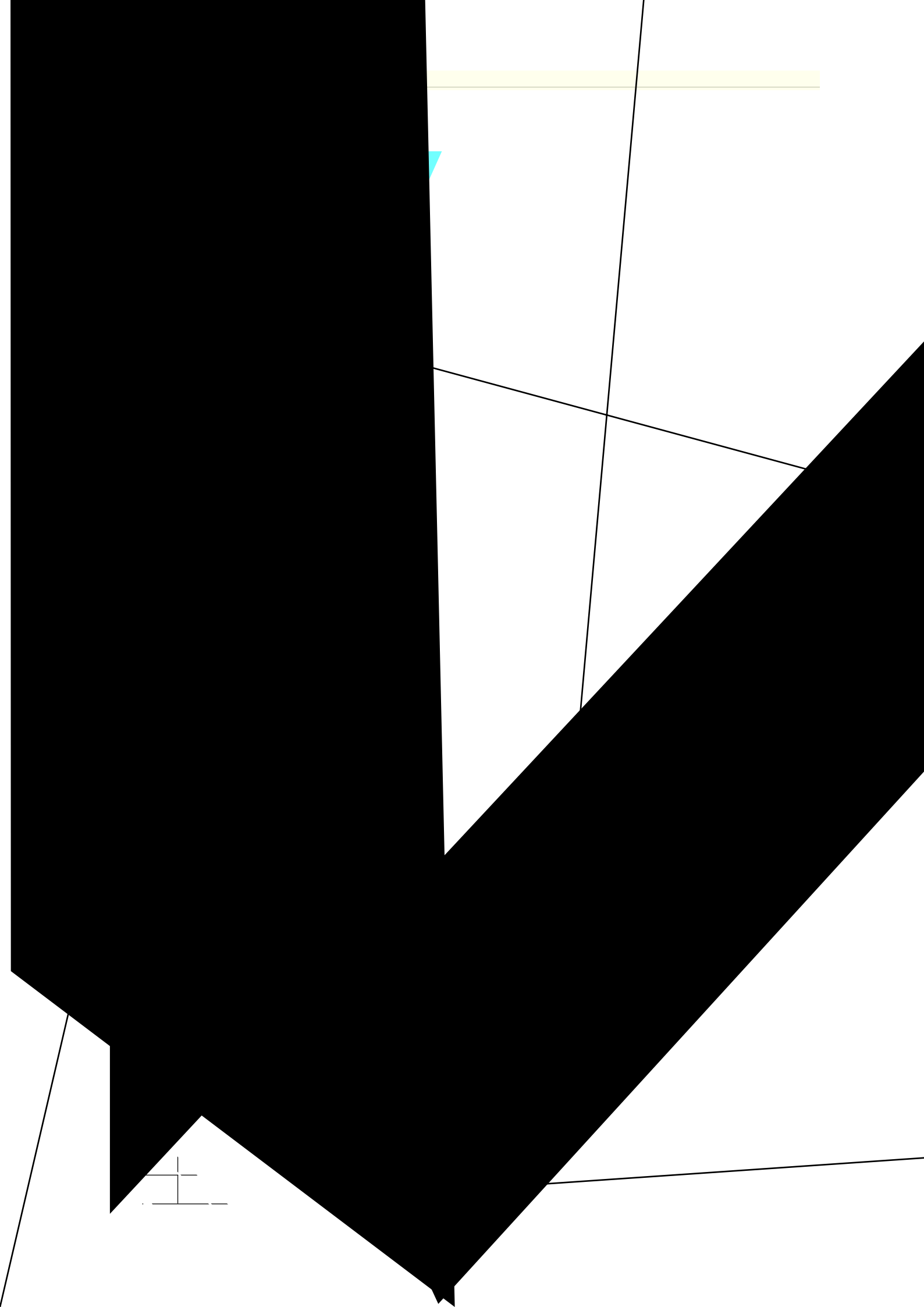
No.	Name	Specification	Material number	Mould	Amount
9	Three-hole magnetic ring				1
8	Bushing	Transparent bushing with silver printed label			1
7	Cold pressing end	Blue cold pressing terminal OD4.0 screw			1
6	Pin-type terminal	Red pin-type terminal E1008			2
5	Bushing	Four white bushings with lettering U, V, W, ⏚			1
4	Bushing	8.0*30MMBlack bushing			2
3	Terminal	4.2 Male terminal			6
2	Gluey shell	4.2Female shell6PFemale shell with wings(2*3P)White 3 square and 3 round			1
1	Wire	T/2464-1729/4*18#+1P*22#Black L=5.5m			5500±50

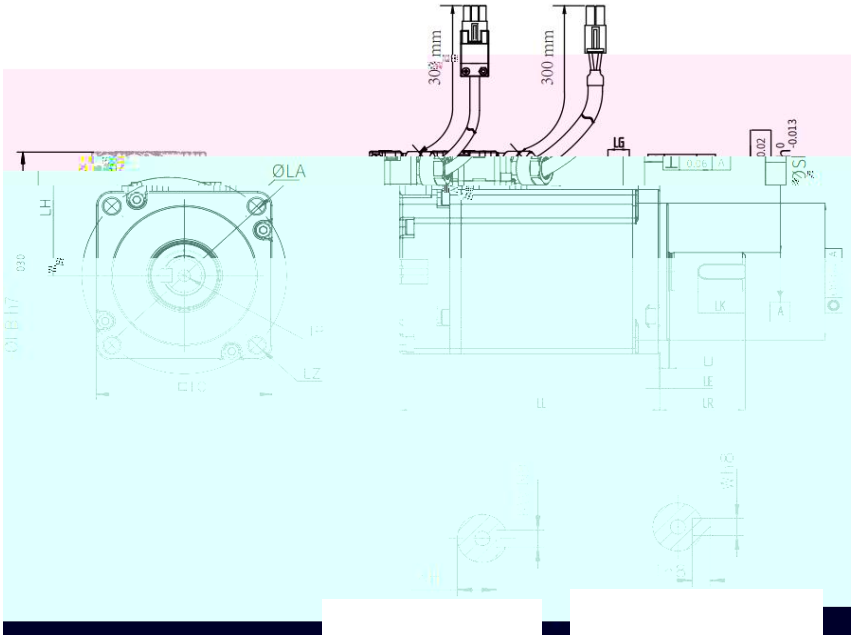


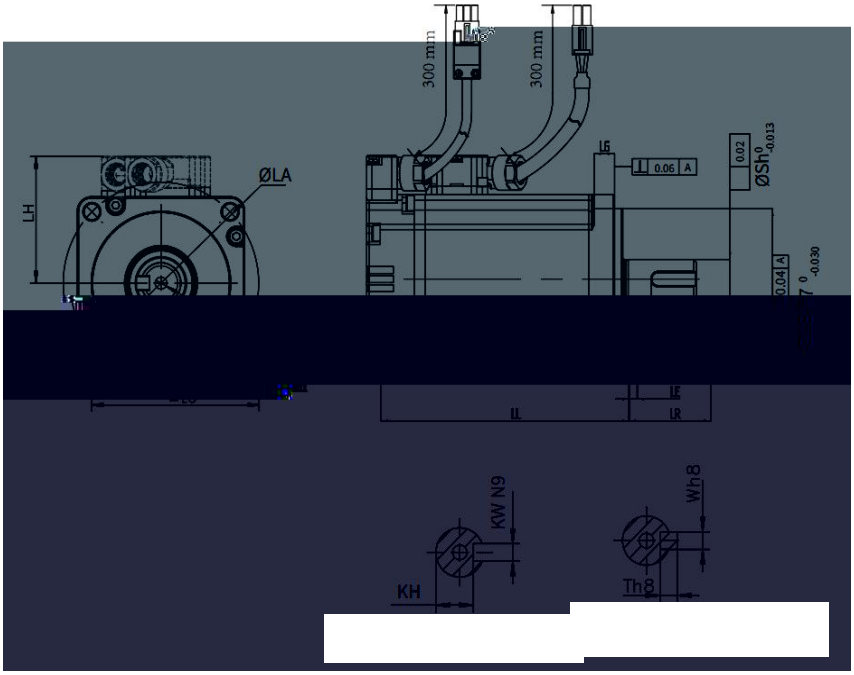

最小200mm
90°
控制线缆
90°

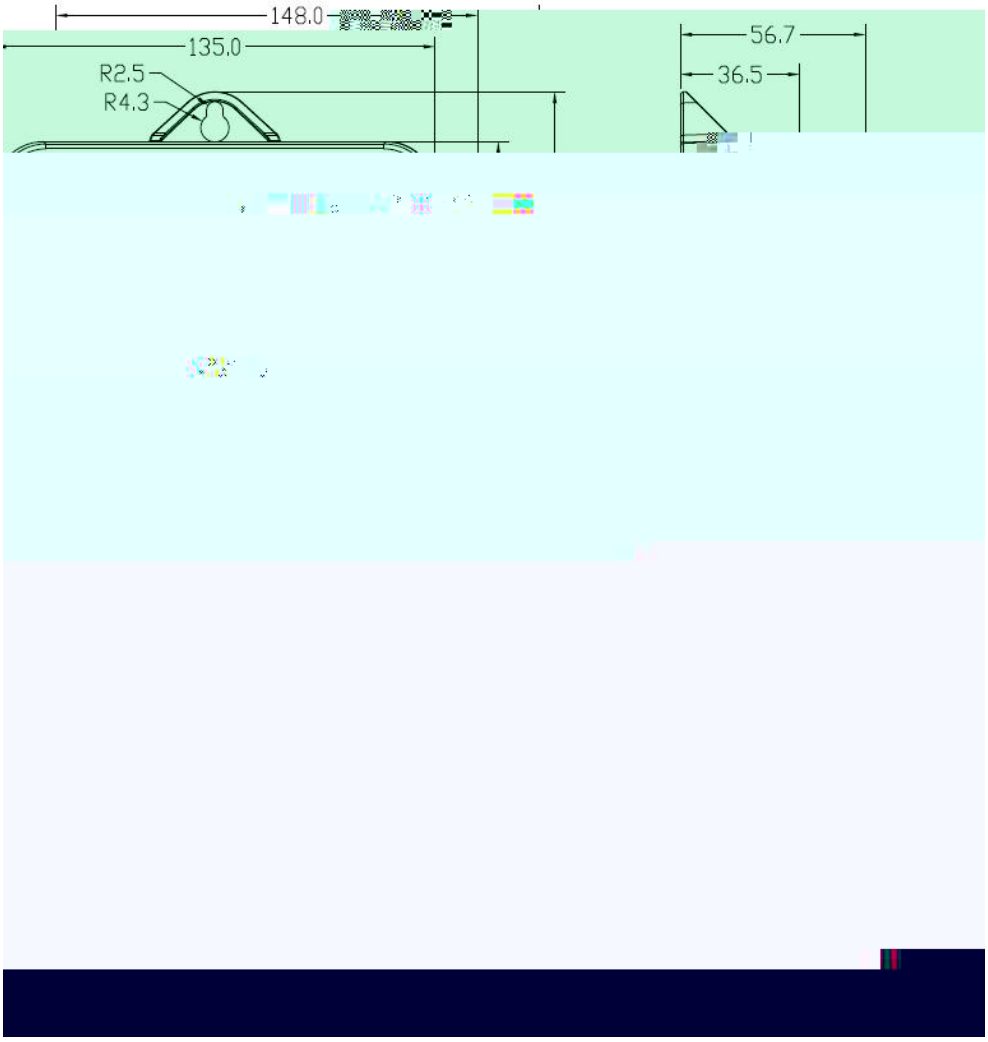

24V电源
单相
220V

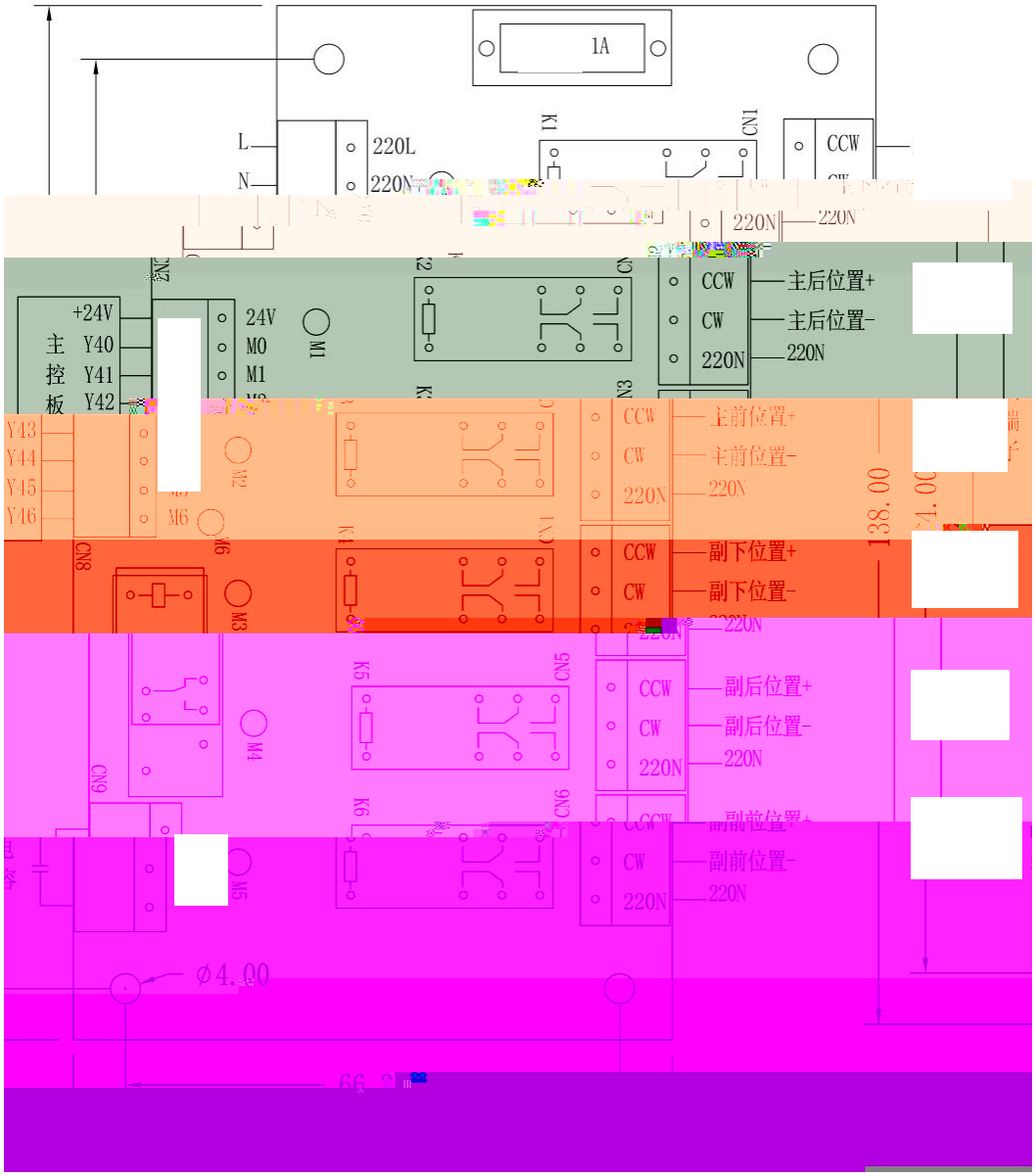

ø9.0
ø6.0
109.4
99.1
288.0
269.0
307.0
100.0
177.0

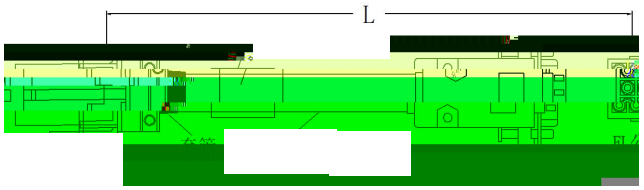
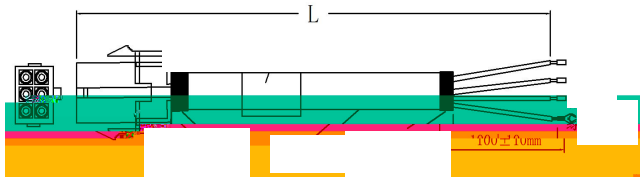
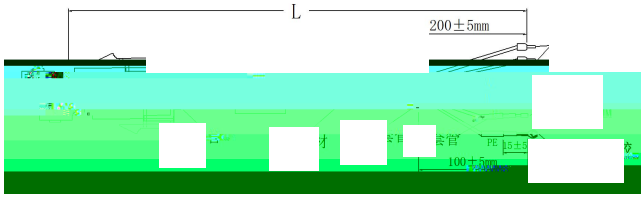
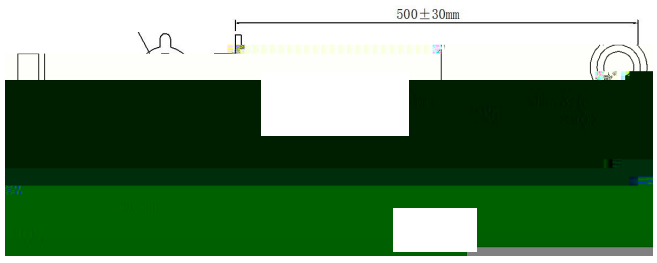


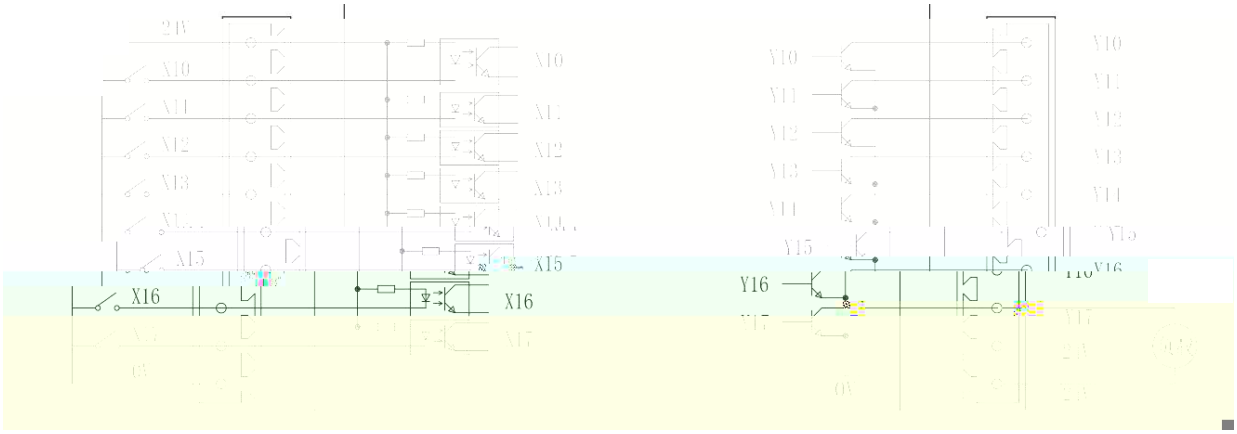

300 mm
300 mm
ØLA
LH
LZ
LL
LK
LR
LE
LG
S2
S1

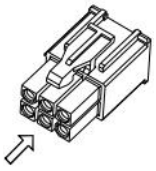

300 mm
300 mm
ØLA
LH
0.06 A
0.02
ØSh
0.04 A
KW N9
KH
Wh8
Th8

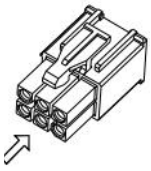

148.0
135.0
R2.5
R4.3
56.7
36.5

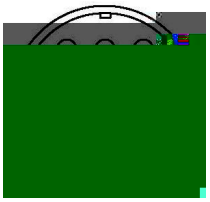

1A
L
N
220L
220N
K1
CN1
CCW
220N
220N
CN7
+24V
主 Y40
控 Y41
板 Y42
24V
M0
M1
M1
K2
CN2
CCW
CW
220N
主后位置+
主后位置-
220N
K3
CN3
CCW
CW
220N
主前位置+
主前位置-
220N
Y43
Y44
Y45
Y46
M2
M6
M6
CN8
M3
K4
CN4
CCW
CW
副下位置+
副下位置-
220N
138.00
K5
CN5
CCW
CW
220N
副后位置+
副后位置-
220N
CN9
M4
K6
CN6
CW
220N
副前位置-
220N
M5
Ø4.00
66.

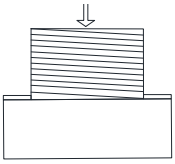
			 L
			 L
			 L 200±5mm
			 500±30mm

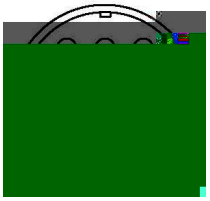

X10
X11
X12
X13
X14
X15
X16
X17
Y10
Y11
Y12
Y13
Y14
Y15
Y16
Y17

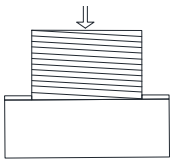


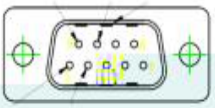




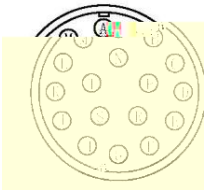


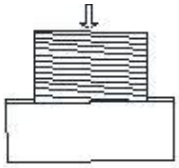


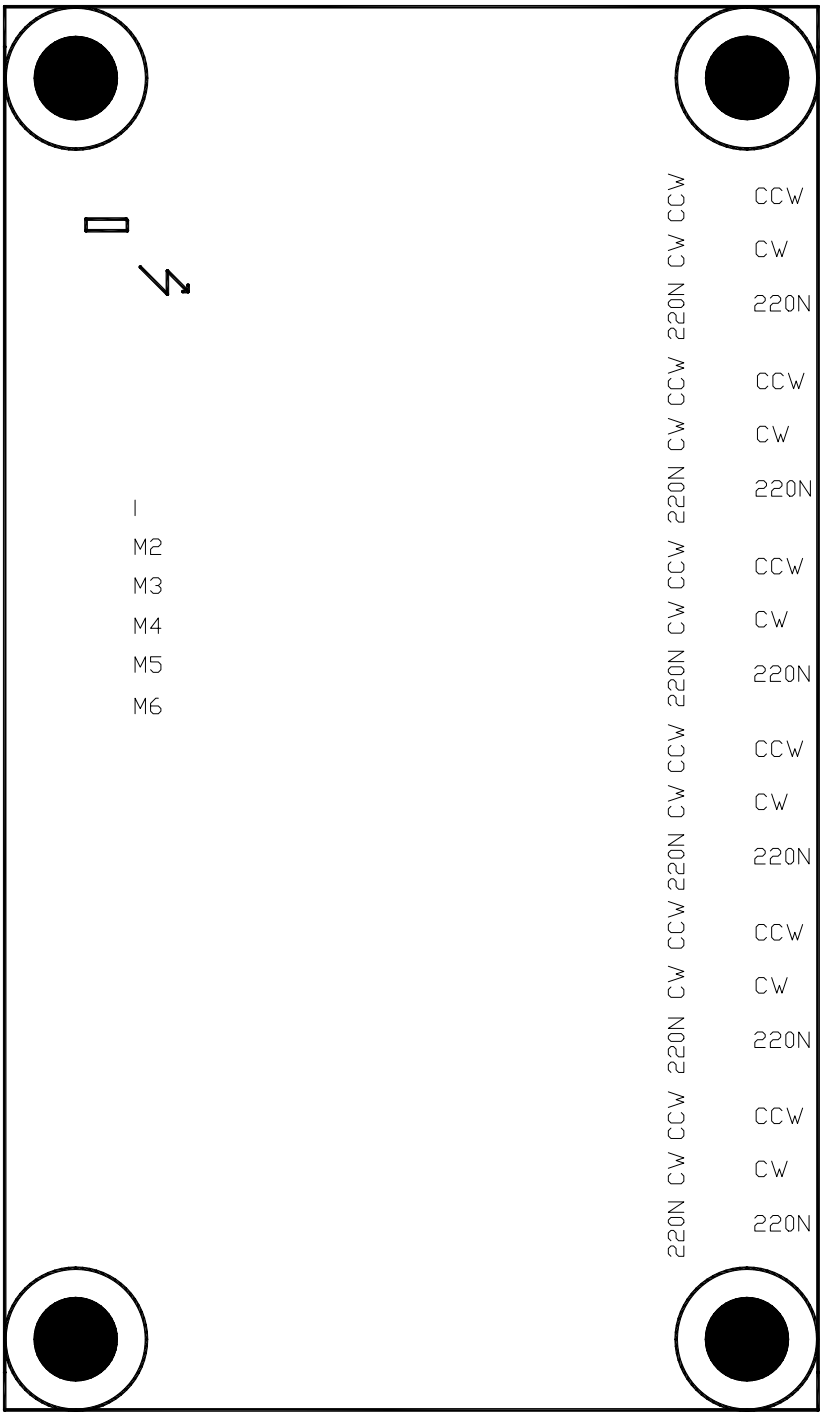




1 2 3
4 5 6
7 8 9






I
M2
M3
M4
M5
M6
CCW
CW
220N
CCW
CW
220N
CCW
CW
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CCW
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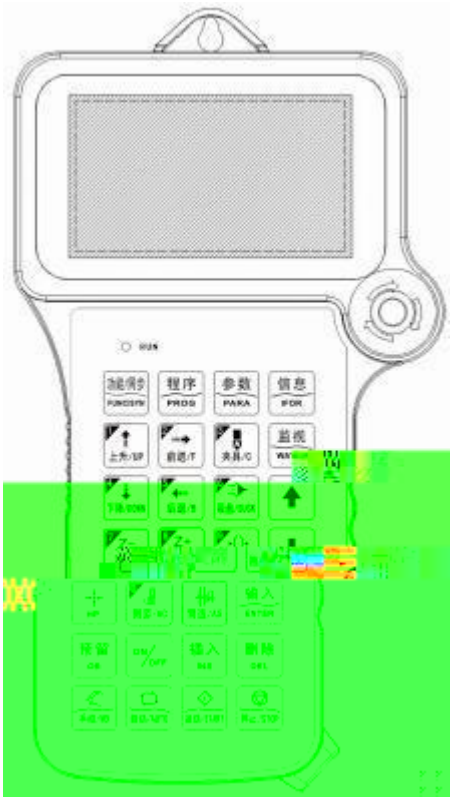
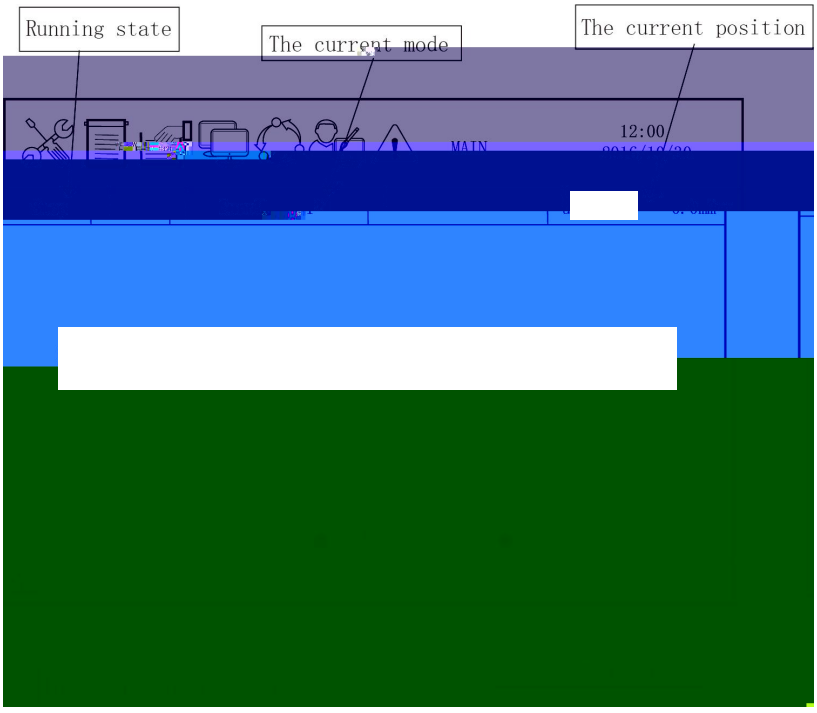
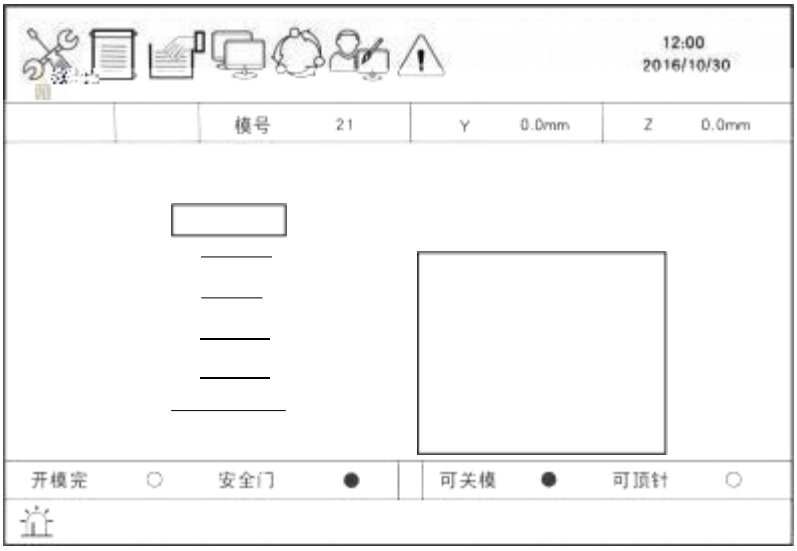

程序
PROG
参数
PARA
信息
INFOR
输入
INSERT
删除
DEL


Running state
The current mode
The current position
MAIN
12:00


12:00
2016/10/30
模号
21
Y
0.0mm
Z
0.0mm
开模完
安全门
可关模
可顶针

4 Y+ 下降

2 前进

5 后退

3 夹入

6 吸盘

0 侧姿

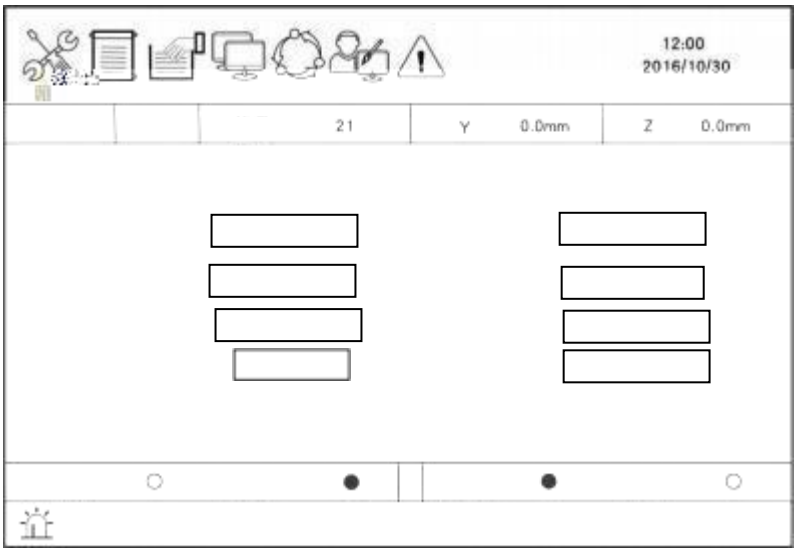
7 Z- 横入

8 Z+ 横出

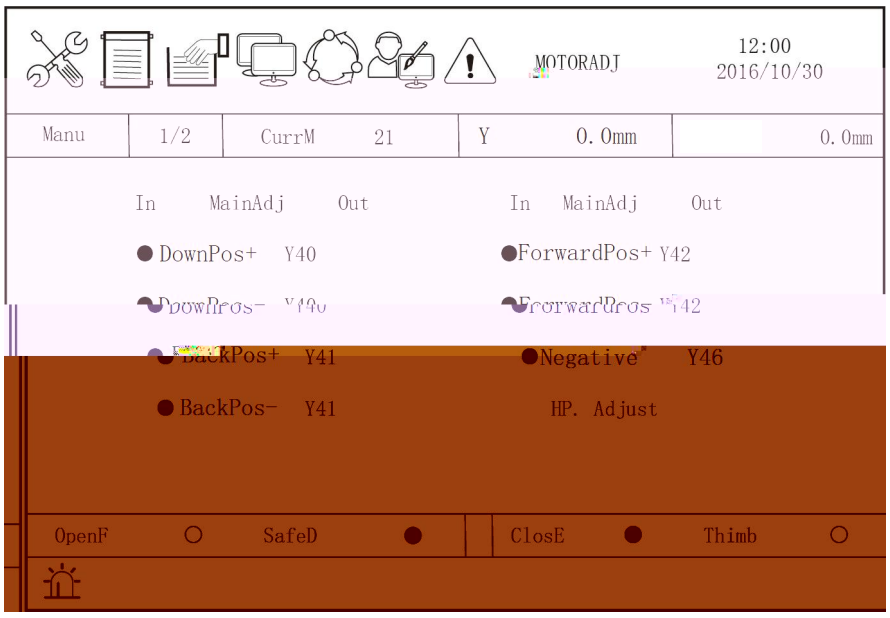
HP.

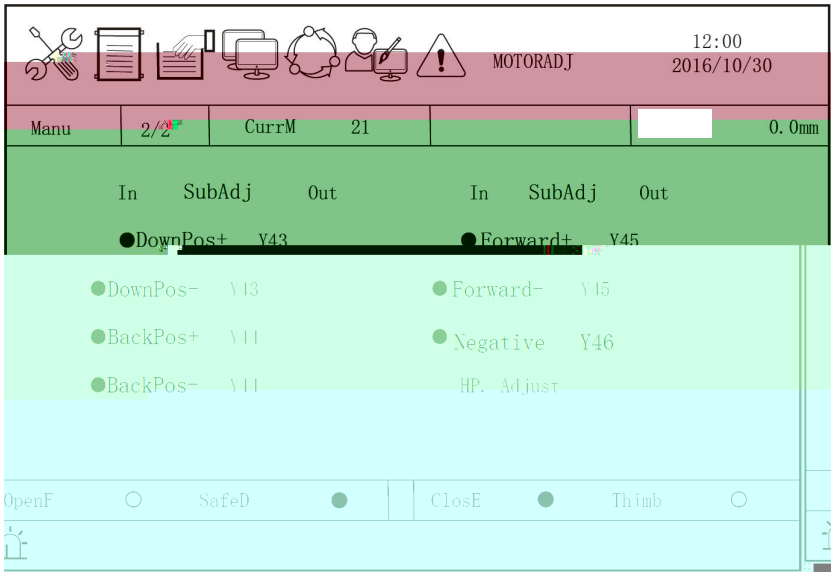
预留

ON/OFF



手动/MO


MOTORADJ
12:00
2016/10/30
Manu
1/2
CurrM 21
Y 0.0mm
0.0mm
In MainAdj Out
In MainAdj Out
DownPos+ Y40
ForwardPos+ Y42
BackPos+ Y41
Negative Y46
BackPos- Y41
HP. Adjust
OpenF
SafeD
ClosE
Thimb


MOTORADJ
12:00
2016/10/30
Manu
2/2
CurrM
21
0.0mm
In
SubAdj
Out
In
SubAdj
Out
DownPos+
Y43
Forward+
Y45
DownPos-
Y43
Forward-
Y45
BackPos+
Y44
Negative
Y46
BackPos-
Y44
HP. Adjust
OpenF
SafeD
ClosE
Thimb

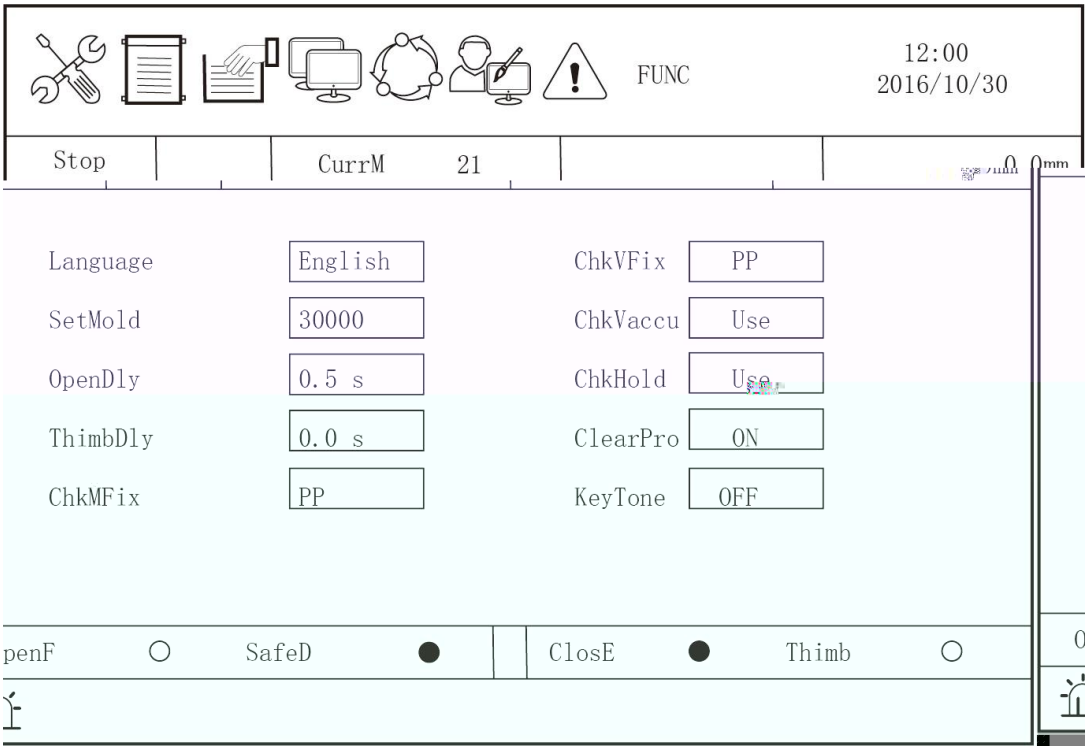
HP.

自动/AUTO

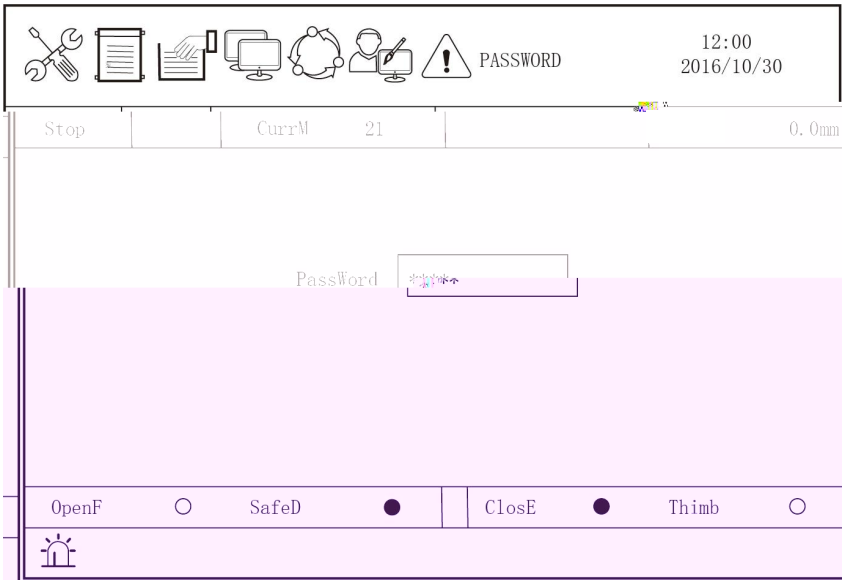
AUTO
12:00
2016/10/30
CurrM
21
Auto
No
5000
No
1
50
25
75

功能/同步
FUNC/SYN

输入
ENTER

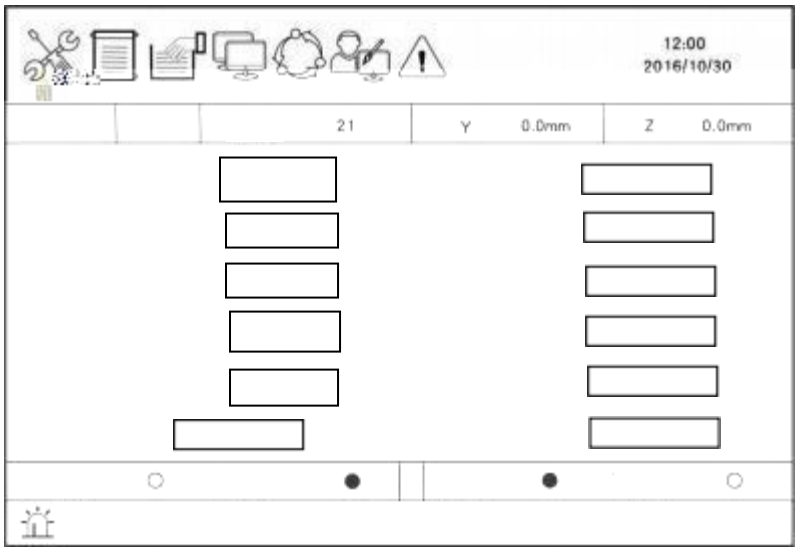


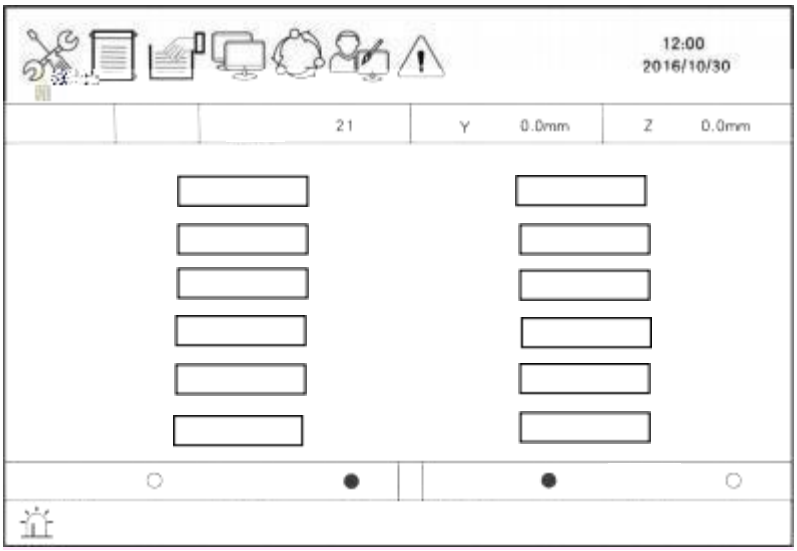
功能/同步
FUNC/SYN

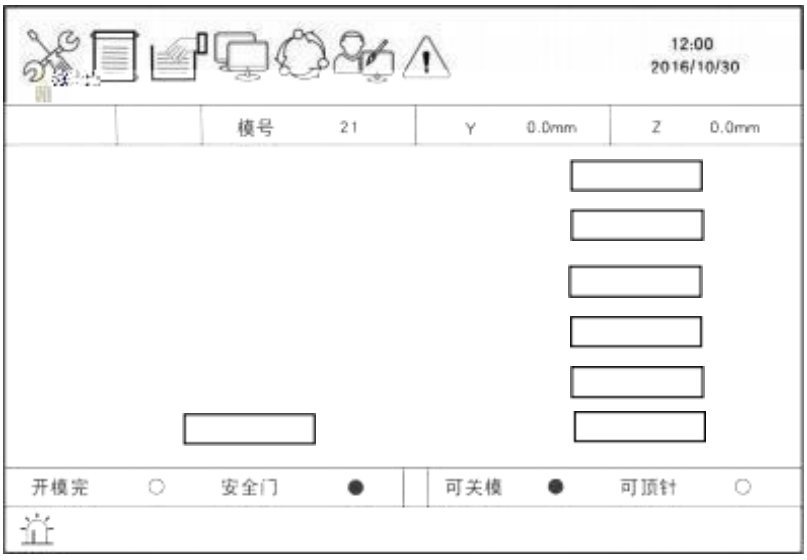


输入
ENTER

输入
ENTER

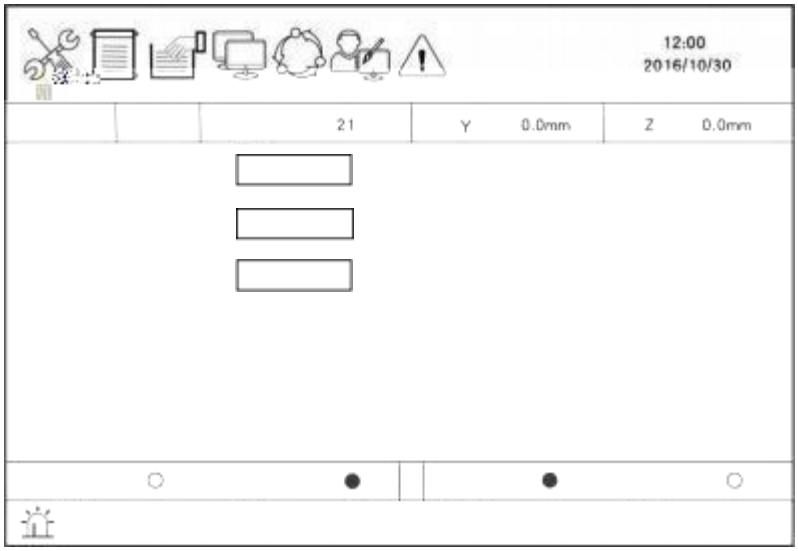



12:00
2016/10/30
21
Y
0.0mm
Z
0.0mm


12:00
2016/10/30
模号 21
Y 0.0mm
Z 0.0mm
开模完
安全门
可关模
可顶针

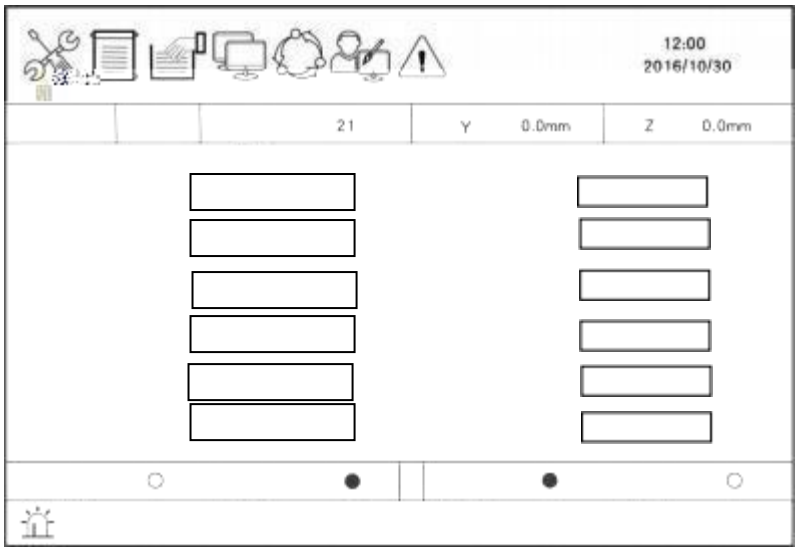
→

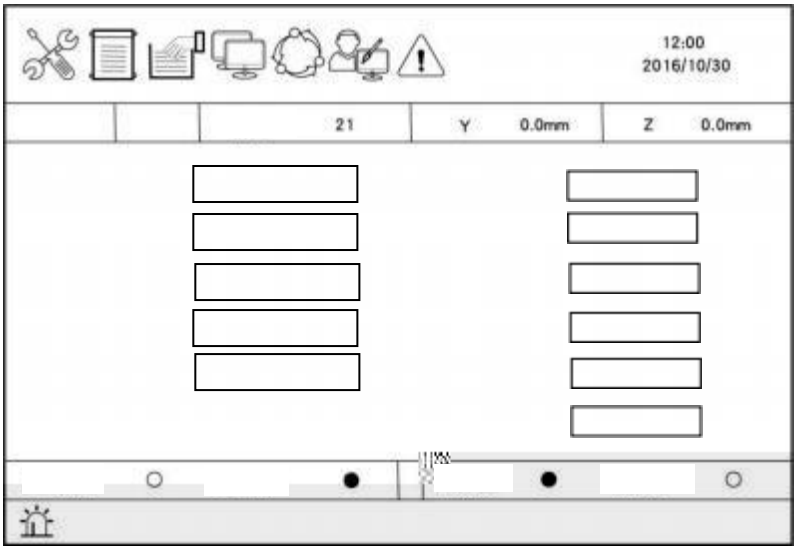
→

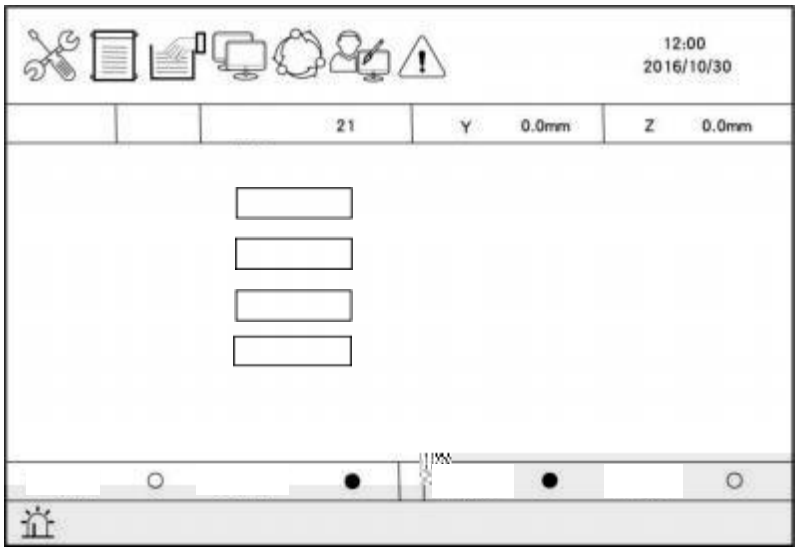

12:00
2016/10/30
21
Y 0.0mm
Z 0.0mm

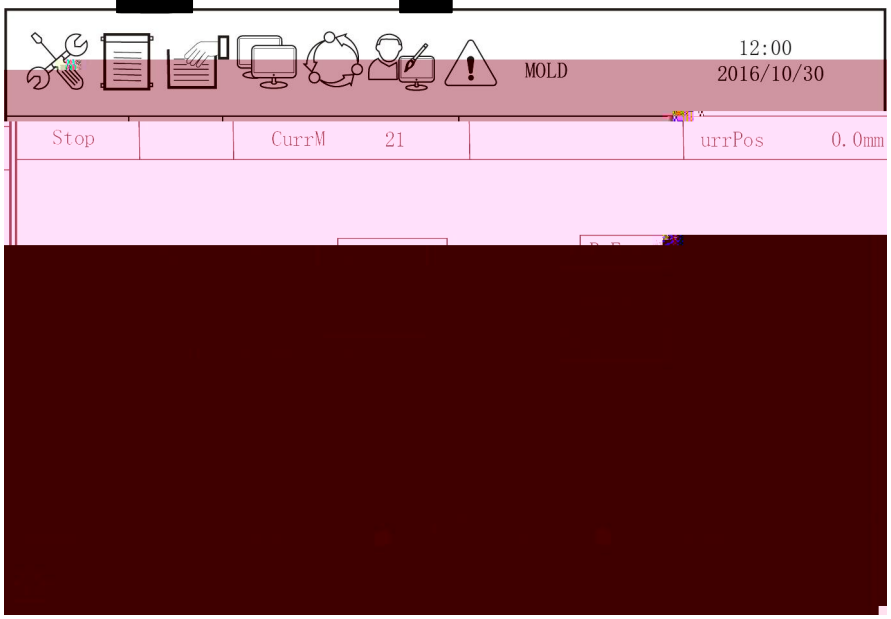
功能/同步
FUNC/SYN

输入
ENTER




12:00
2016/10/30
21
Y 0.0mm
Z 0.0mm


12:00
2016/10/30
21
Y
0.0mm
Z
0.0mm


MOLD
12:00
2016/10/30
Stop
CurrM 21
urrPos 0.0mm

插入
INS

删除
DEL

_____

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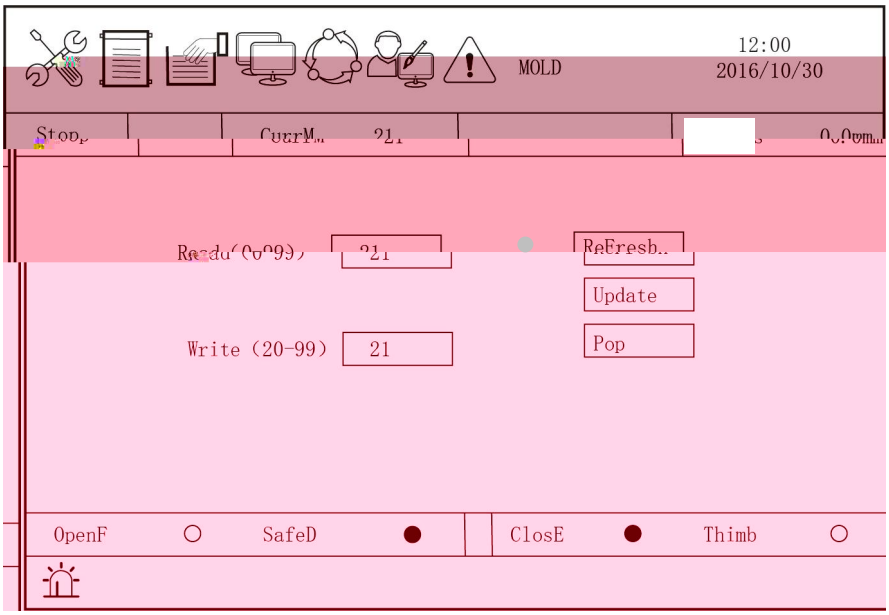
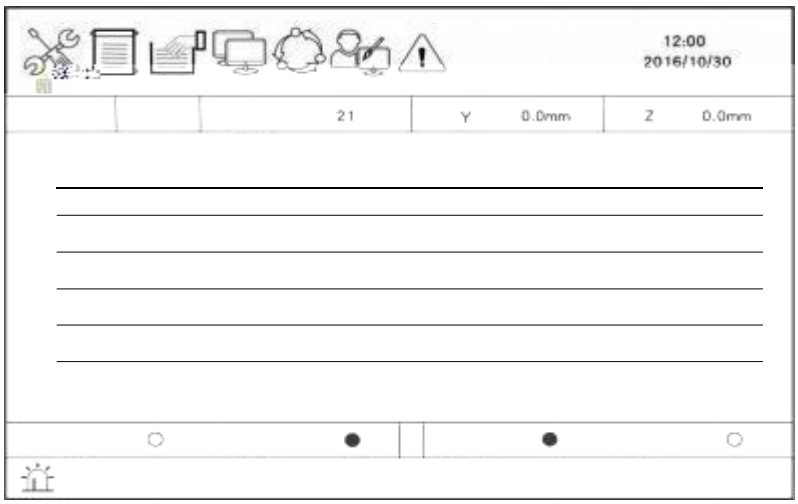
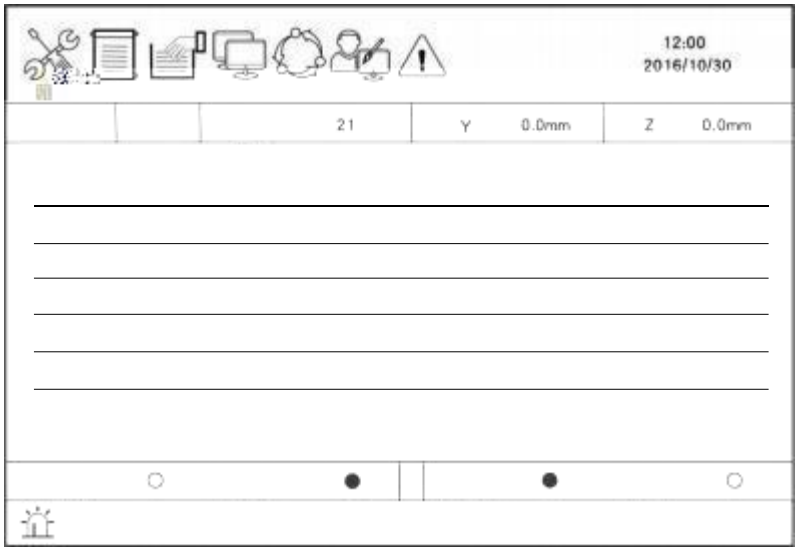

MOLD
12:00
2016/10/30
Update
Pop
Write (20-99)
21
OpenF
SafeD
ClosE
Thimb

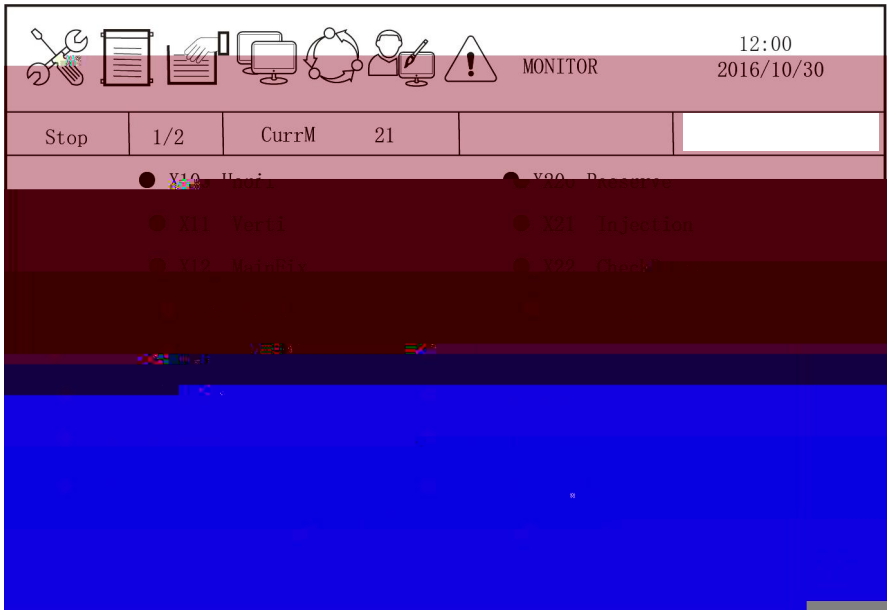
信息



信息

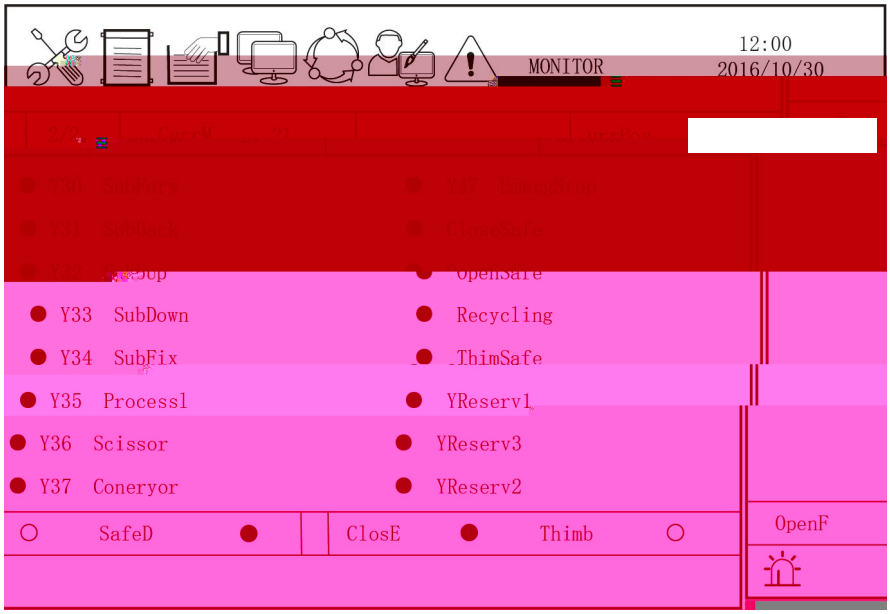


监视
WATCH


MONITOR
12:00
2016/10/30
Stop
1/2
CurrM
21

MONITOR
12:00
2016/10/30
Stop
2/2
CurrM
21
X30 ViceForw
SafeDoor
X31 ViceBack
OpenFini
X32 SubUp
CloFini
X33 ViceDown
DefProd
X36 Proecssl
Thimble
X37 Reserv2
EmergStop
SafeD
ClosE
Thimb

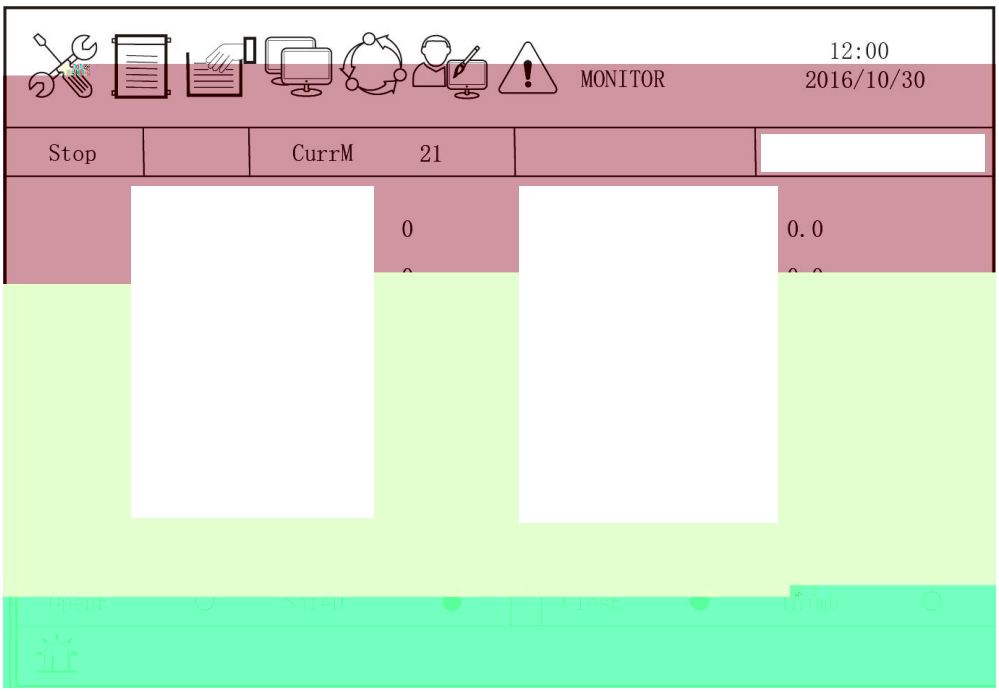
MONITOR
12:00
2016/10/30
Stop
1/2
CurrM 21
Y10 Hori
Y11 Verti
Y12 MainFix
Y13 Hold
Y14 Vacuum
Y16 MainBack
Y17 Alarm
Y20 MainUp
Y21 MainDown
Y22 LowPress
Y23 SlowDown
Y24 Reserv1
Y25 Reserv2
Y26 TravIn
Y27 TravOut
OpenF
SafeD
ClosE
Thimb


MONITOR
12:00
2016/10/30
Y33 SubDown
Y34 SubFix
Y35 Process1
Y36 Scissor
Y37 Coneryor
Recycling
YReserv1
YReserv3
YReserv2
SafeD
ClosE
Thimb
OpenF

监视
WATCH

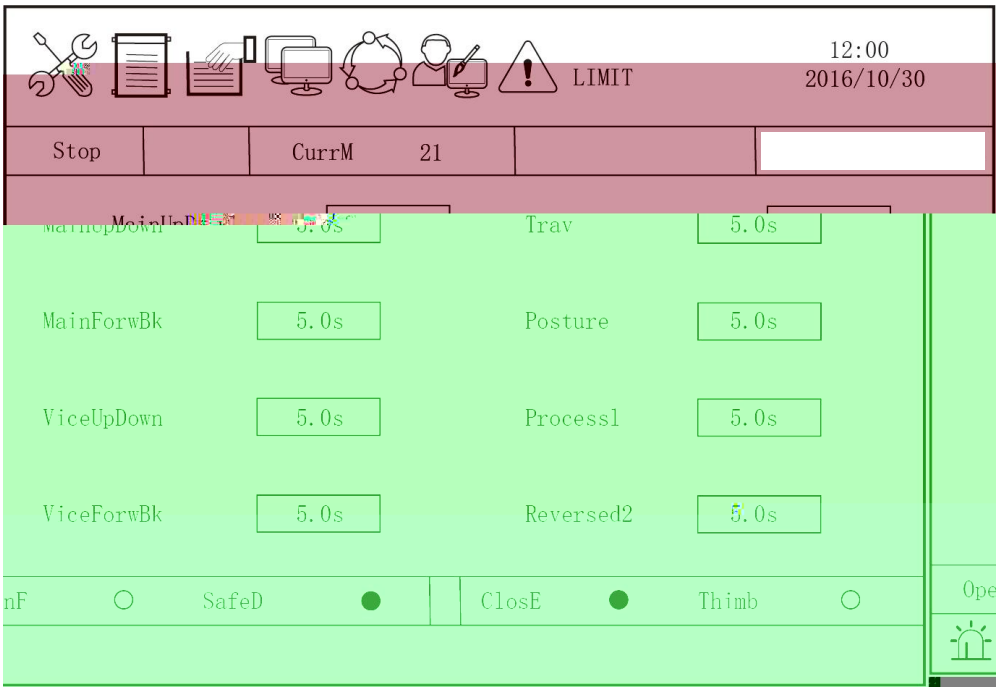
MONITOR
12:00
2016/10/30
Stop
CurrM
21
0
0.0

监视
WATCH


MONITOR
12:00
2016/10/30
Stop
CurrM
21
0
0.0

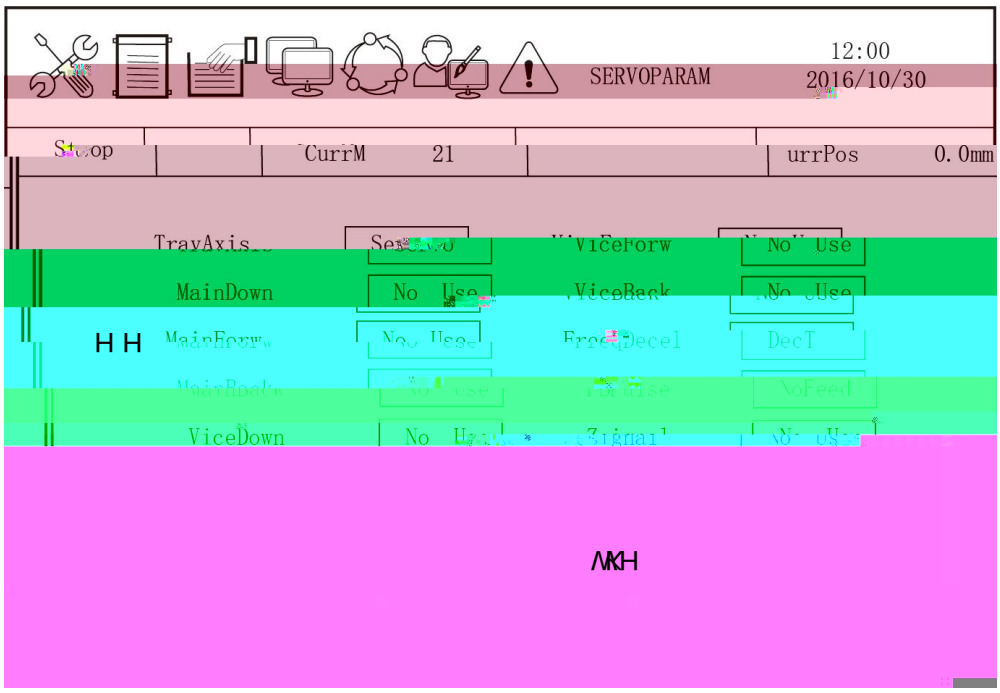
功能/同步 FUNC/SYN

输入 ENTER



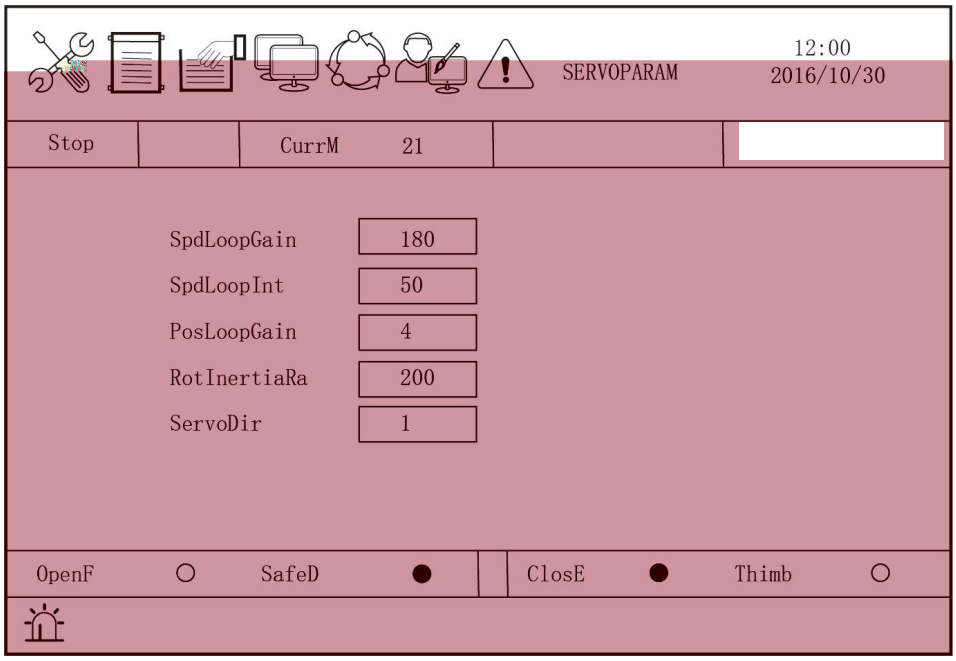
功能/同步 FUNC/SYN

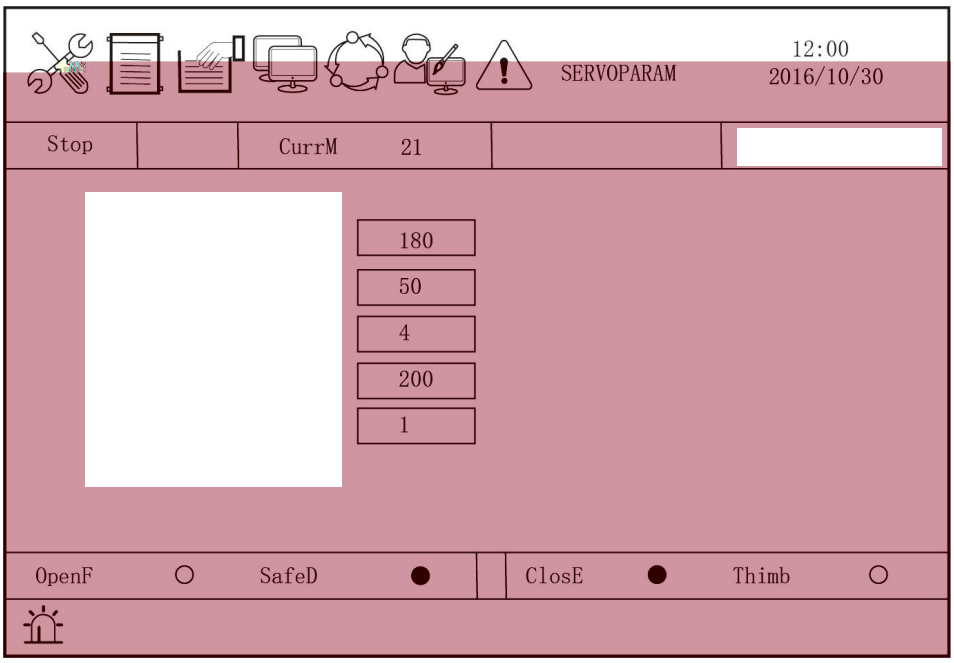
输入 ENTER


SERVOPARAM
12:00
2016/10/30
CurrM 21
urrPos 0.0mm
MainDown
No Use
No Use
DecT
ViceDown

功能/同步 FUNC/SYN

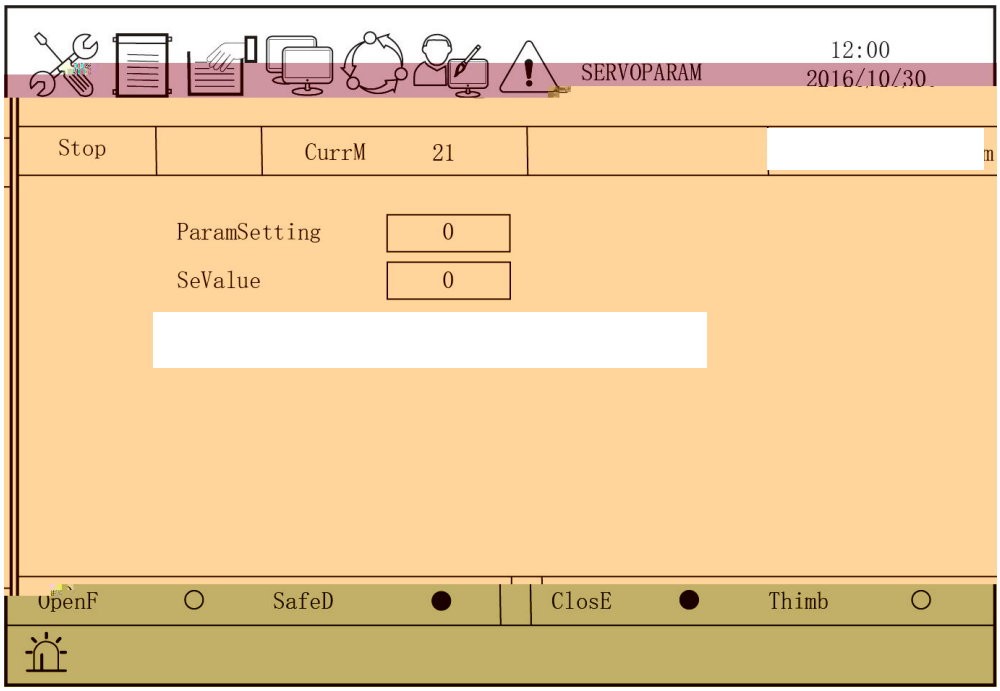
输入 ENTER

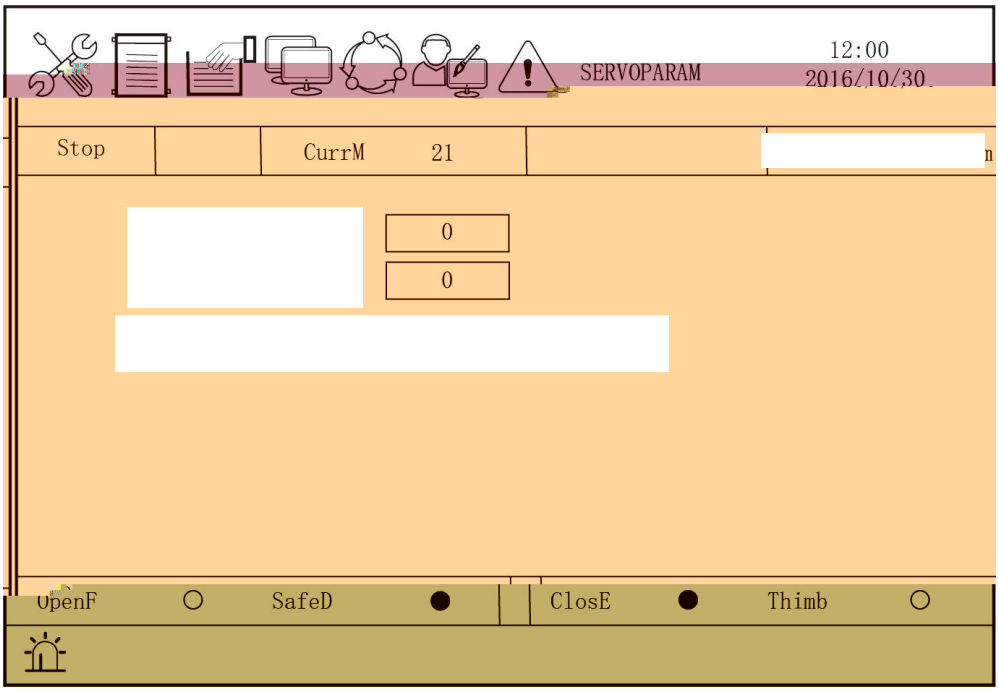



SERVOPARAM
12:00
2016/10/30
Stop
CurrM 21
180
50
4
200
1
OpenF
SafeD
ClosE
Thimb

功能/同步 FUNC/SYN

输入 ENTER





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